



Undercoat - Technical Data Sheet

Revision: 01/03/2014

Product Description	Symphony Narrowboat Paint Undercoat has been formulated and is the preferred system for use under Symphony Narrowboat Topcoat. It is available in a range of colours complimentary to the topcoat. It will reduce the number of topcoats required to give the desired finish for your boat due to its coverage of approximately 14m ² per litre.	
Maximum VOC Content	390g/l	
Technical Information	Solids	Approximately 50% dependent on colour
	Flashpoint	Above 32°C
	Specify Gravity	1.30 to 1.50 approximately dependent on colour
	Viscosity	2.5-3.5 ICI cone and plate
	Temp Resistance	90°C
	Storage	12 months in original sealed containers
	Colour Retention	Excellent
	Touch Dry	3 hours
	Firm Dry	16 hours
	Hard Dry	7 days
	Thinners	2611 Thinner or White Spirit
	Overcoating	6 hours (minimum)
	Equipment Cleaning	White Spirit
	Film Thickness	70 microns WFT gives approximately 30 microns DFT
	Coverage	14m ² per litre approximately
Cleaning	Ensure surfaces to be coated are dry and must be cleaned using the appropriate product to remove all traces of contaminants. Symphony produces a full range of cleaners, silicone removers, degreasers and preparatory cleaners suitable for the cleaning process.	
Surface Preparation	Symphony Narrowboat Paint Undercoat may be used over a wide variety of surfaces which have been suitably sanded and primed. We recommend Symphony Narrowboat Paint High Build Primer or Red Oxide Primer. Please refer to the usage guide on www.symphonynarrowboatpaint.co.uk for best practice and tips with this product.	

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